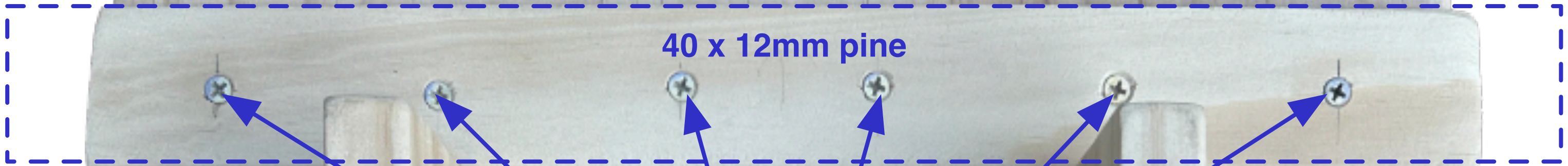


400 mm



40 mm

6G x 20mm screws  
on both crosspieces

At least  
130 mm



40 mm

Glue all the way  
underneath both  
crosspieces